

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

TÜV SÜD/15085/CL1/1001/26/0A1

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

PRIMABIRO d.o.o.
Zrinsko-Frankopanska / 23
40000 Čakovec
Croatia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2026-07-30 until 2029-05-10

München, 2026-07-30
Place and date of issue

Lead auditor: Dipl.-Ing. JELAČIĆ

signed on original

Dipl.-Ing. SACK
Deputy head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
135	1.1/1.2	t = 3 - 6.4 mm D ≥ 25 mm	FW, t2=13-50mm
	1.2	t = 3 - 40 mm	FW, t2>=5mm
		t = 3 - 60 mm	BW
		t ≥ 5 mm D ≥ 84 mm	FW, Robots
	1.2/8.1	t = 3 - 19 mm D ≥ 15 mm	FW, t2=3-50mm
135/141	1.2/8.1	t = 3 - 50 mm D ≥ 17 mm	FW, t2=3-6,4mm
141	1.2	t ≥ 1.4 mm	FW
	1.2/8.1	t = 3 - 12 mm D ≥ 25 mm	FW, t2=3-6,4mm
	8.1	t = 3 - 50 mm D ≥ 17 mm	FW

Area of Application:

- New build of railway vehicles and their components
 - bridge transformer tanks

Responsible welding coordinator(s):

Saša Latin, Level A (IWE)

born: 1988

1st deputy(ies) of the responsible welding coordinator(s):

Vilim Mezga, Level A (IWE)

born: 1984

Others deputies:

Ivona Žganec, Level C (IWE)

born: 1998

Remarks:

Register no.:

TÜV SÜD/15085/CL1/1001/26/0A1

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.