

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

TÜV SÜD/15085/CL1/1001/26/0

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

PRIMABIRO d.o.o.
Zrinsko-Frankopanska / 23
40000 Čakovec
Croatia

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2026-05-11 until 2029-05-10

München, 2026-05-11
Place and date of issue

Lead auditor: Dipl.-Ing. JELAČIĆ

signed on original

Dipl.-Ing. SACK
Deputy head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
135	1.2	$t \geq 1.8 \text{ mm}$	FW
		$t = 3 - 80 \text{ mm}$	-
	1.2/8.1	$t = 3 - 50 \text{ mm}$ $D \geq 25 \text{ mm}$	-
	8.1	$t = 3 - 20 \text{ mm}$ $D \geq 25 \text{ mm}$	-
		$t = 3 - 50 \text{ mm}$	FW
	1.2/8.1	$t = 1.4 - 50 \text{ mm}$	FW
141	1.1	$t = 3 - 6 \text{ mm}$ $D \geq 10.7 \text{ mm}$	BW
	8.1	$t = 3 - 20 \text{ mm}$ $D \geq 30 \text{ mm}$	BW

Area of Application:

- New build of railway vehicles and their components
 - bridge transformer tanks

Responsible welding coordinator(s):

Saša Latin, Level A (IWE)

born: 1988

1st deputy(ies) of the responsible welding coordinator(s):

Vilim Mezga, Level A (IWE)

born: 1984

Others deputies:

Ivona Žganec, Level C

born: 1998

Remarks:

Register no.:

TÜV SÜD/15085/CL1/1001/26/0

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.